



MATERIAL SAFETY DATA SHEETS (MSDS) On-Line OSHA-Required Health And Safety Information!

Section 1

MATERIAL SAFETY DATA SHEET # 1

Hercules Swif® Solder 50/50

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Hercules Chemical Co, Inc.
111 South Street
Passaic, NJ 07055-7398
Tel (800) 221-9330
Fax (800) 333-3456
E-Mail info@herchem.com

Meets OSHA 29 CFR 1910.1200

Section 2 - Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s), CAS Numbers)	OSHA PEL	ACGIH TLV	Other Limits	% Upper Bound Limits if SARA Reportable
Lead (7439-92-1)	0.05mg/M ³	0.05mg/M ³	N/A	45
Tin (7440-31-5)	2.0mg/M ³	2.0mg/M ³	N/A	--
Zinc Chloride (7646-85-7)	1.0mg/M ³	1.0mg/M ³ (fumes)	N/A	8
Ammonium Chloride (12125-02-9)	N/A	10.0mg/M ³ (fumes)	N/A	--

HMIS Hazard Rating: Health: 4 Flammability: 0 Reactivity: 1 Personal Protection: C

Section 3 - Physical/Chemical Characteristics

Boiling Point (°F): 2948 For Solder Powder	Specific Gravity (H²O=1): 4.5	Vapor Density (Air=1): N/A	Vapor Pressure (mm Hg): N/A
Melting Point (°F): 418	Evaporation Rate:	Solubility in Water: Slightly miscible with water	
Appearance And Color: Gray, silvery paste.	Odor: None		

Section 4 - Fire And Explosion Hazard Data

Flash Point: N/A **Flammable Limits:** N/A **LEL:** **UEL:**

Extinguishing Media: Carbon dioxide, dry chemical or fog (water).

Special Firefighting Procedures:
None

Unusual Fire And Explosion Hazards:
With excessive heating, material could emit toxic fumes.

Section 5 - Reactivity Data

Stability: Stable **Conditions To Avoid:** None

Incompatibility (Materials To Avoid): Zinc chloride is incompatible with cyanides (may release toxic HCN gas) and sulfide salts (may release toxic H₂S gas)

Hazardous Decomposition: Will not occur except at high temperatures

Hazardous Polymerization: Will Not Occur except at high temperatures

Section 6 - Health Hazard Data

Routes of Entry: **Inhalation?** yes/secondary **Skin?** yes/primary **Ingestion?** yes/primary

Health Hazards:

Lead is suspected of causing cancer in the lung & kidney. Acute lead poisoning will result in Gastro Intestinal, Mucous & Renal Tubular degeneration. Chronic lead poisoning will cause Cerebral Edema & degeneration of nerve and muscle cells.

Carcinogenicity: **NTP?** NO **IARC?** NO **OSHA Regulated?** YES

Signs And Symptoms of Exposure:

INGESTION: Severe damage to internal organs (esophagus & pylorus) will occur if swallowed in large quantities. Lead is suspected of causing cancer in the lung & kidney in humans. Prior to cancer, the symptoms of nephritis, neuritis, encephalopathy, anemia, intestinal colic, marked constipation, arteriosclerosis, lead-line of gums can appear as warning of worker exposure. INHALATION: Dust from dried down product can cause injury to respiratory tract. Severe exposure can cause lung damage. SKIN CONTACT: prolonged contact causes burns, skin irritation with discomfort with rash. EYE CONTACT: Will cause eye irritation with discomfort, tearing or blurring of vision.

Medical Conditions Generally Aggravated By Exposure:

Advanced state of lead poisoning can cause loss of appetite, constipation, nausea, vomiting, jaundice, premature aging, weight loss, lethargy.

Emergency And First Aid Procedures:

INGESTION: Do not induce vomiting. If conscious, dilute by giving large quantities of water or milk. Call a physician immediately. INHALATION: If excess dust from dried product is inhaled, remove to fresh air; if not breathing, give artificial respiration preferably mouth to mouth. If breathing is difficult give oxygen. Call a physician. SKIN CONTACT: Wash affected skin area with soapy water. Remove contaminated clothing. If burn or rash appears consult a physician. EYE CONTACT: Immediately flush eyes with plenty of water for 15 minutes. Consult a physician.

Section 7 - Precautions For Safe Handling And Use:

Steps To Be Taken In Case Material Is Released Or Spilled:

Flush with large quantities of water & pick up with absorbing materials.

Waste Disposal Method:

Landfill. To dispose of large quantities, comply with federal, state and local regulations.

Precautions To Be Taken In Handling And Storing:

If handling in quantities, rubber gloves and face shield recommended.

Other Precautions:

None

Section 8 - Control Measures:

Respiratory Protection:	In confined spaces or other circumstances where adequate ventilation cannot be assured use NIOSH-approved respirator, positive pressure airline mask, or self contained breathing apparatus.			
Ventilation:	Local Exhaust?	N/A	Special?	N/A
	Mechanical:	Exhaust fan	Other:	N/A
Gloves:	Rubber gloves			
Eye Protection:	Safety goggles			
Other Protective Clothing:	Gloves while handling the material.			
Work/Hygienic Practices:	Wash thoroughly after handling.			

Additional Information:

DOT B/L Description: Solder, NOI, o/t with gold, palladium or silver contents.

DOT Hazard Class Information:

NJ Right-To-Know Labeling Information:

Label must state all ingredients in Section 2 plus Trade Secret Registration Numbers (TSR's) 313-48300-5002P

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Hercules Chemical Co, Inc.
 111 South Street
 Passaic, NJ 07055-7398
 Tel 1-800-221-9330
 Fax 1-201-777-4115
 E-Mail info@herchem.com

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For more info send [E-Mail to info@clmweb.com](mailto:info@clmweb.com)

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