


**MATERIAL SAFETY DATA SHEET**
**CREST PASTE SOLDERING FLUX**

**FOR CHEMICAL EMERGENCY:** Spill, Leak, Fire, Exposure, or Accident - Call INFOTRAC - Day or Night: 1-800-535-5053  
**THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT** Read this MSDS before handling & disposing of this product. Pass this information on to employees, customers and users of this product.

**PRODUCT IDENTIFICATION**

<b>DOT Shipping name:</b>	CONSUMER COMMODITY, ORM-D	<b>CAS NO.:</b>	MIXTURE
<b>Chemical Family:</b>	CHLORIDE	<b>UN/NA</b>	#/N/R
<b>DOT Hazard Class:</b>	N/R	<b>DATE OF ISSUE:</b> 06/2010	

**SECTION I - HAZARDOUS INGREDIENTS/EXPOSURE LIMITS**

<b>Hazardous Ingredients:</b>	<b>CAS #</b>	<b>TLV/PEL</b>	<b>AGENCY</b>	<b>TYPE</b>	<b>SARA-313(% Range)</b>
ZINC CHLORIDE	7646-85-7	1 MG/M3	ACGIH	TWA	40-50

**SECTION II - EMERGENCY AND FIRST AID PROCEDURES**
**WARNING: CORROSIVE**

**EYE CONTACT:** If product is splashed into eyes, flush eyes with clean water for at least 15 minutes and seek medical attention.

**SKIN CONTACT:** Remove contaminated shoes and clothing and cleanse affected areas thoroughly by washing with mild soap and water and seek medical attention.

**INHALATION: (breathing)** Not expected to be a hazard under normal operating conditions.

**INGESTION: (swallowing)** If swallowed, seek emergency medical attention. Do not induce vomiting. Offer victim water or milk. Do not give diluents to someone who is unconscious or having trouble swallowing.

**SECTION III - HEALTH HAZARDS / ROUTES OF ENTRY**

**EYE CONTACT:** Eye contact with one or more components of this product can lead to conjunctivitis and corneal burns.

**SKIN CONTACT:** Contact with the skin can lead to severe burns or dermatitis and ulceration depending on duration of exposure.

**SKIN ABSORPTION:** Components of this product are not known to be skin absorbing agents.

**INHALATION: (breathing)** Not expected to be a hazard under normal operating conditions.

**INGESTION: (swallowing)** Ingestion can lead to stomach pains, nausea, vomiting, bloody diarrhea, edema, albuminuria, and shock.

**SECTION IV - SPECIAL PROTECTION INFORMATION**

**VENTILATION:** Use with adequate ventilation to maintain airborne concentrations below established exposure limits (see section I), Additional ventilation or exhaust systems may be required.

**RESPIRATORY PROTECTION:** None required under routine conditions of use. The use of respiratory protection is advised when concentrations exceed the established exposure limits (see Section I).

**PROTECTIVE GLOVES:** The use of gloves impermeable to the specific material handled is advised to prevent possible irritation.

**EYE PROTECTION:** Approved eye protection to safeguard against potential eye contact, irritation or injury is recommended.

**SECTION V - REACTIVITY DATA**

**STABILITY:** Stable

**INCOMPATIBILITY: (materials to avoid)** This product is incompatible with: Oxidizing agents, strong acids and bases potassium, bromine pentafluoride, nitrogen trioxide, cydogen cyanide, iodine pentafluoride and potassium chlorate.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide.

**HAZARDOUS POLYMERIZATION:** Will not occur

**SECTION VI - SPILL OR LEAK PROCEDURES**

**PRECAUTIONS IN CASE OF LEAK OR SPILL:** Keep all sources of ignition and hot metal surfaces away from spill/release. Stop spill/release if it can be done without risk. Wear appropriate protective equipment including respiratory protection as conditions warrant (see Section IV). Prevent spilled material from entering sewers, storm drains, and natural waterways Spilled material may be absorbed by an appropriate absorbent **WASTE DISPOSAL METHOD:** Dispose of product in accordance with local, county, state, and federal regulations.

**MATERIAL SAFETY DATA SHEET****CREST PASTE SOLDERING FLUX****SECTION VII - STORAGE AND SPECIAL PRECAUTIONS**

**HANDLING AND STORAGE PRECAUTIONS:** Avoid getting this product ON YOU or IN YOU. Wash hands after handling this product. Do not eat or drink while handling this product. Store product in properly labeled, closed containers. Always use this product in areas where adequate ventilation is provided.

**SECTION VIII - FIRE AND EXPLOSION HAZARD DATA**

**EXTINGUISHING MEDIA:** Extinguish with dry chemical, CO<sub>2</sub>, or a universal type foam.

**FIRE AND EXPLOSION HAZARD:** May decompose during contact with flames, heating elements, or in combustion engines releasing irritating gases. Container may explode if heated due to resulting pressure rise.

**FIRE FIGHTING PROCEDURES:** Wear appropriate protective equipment including respiratory protection as conditions warrant (see Section IV). Stop spill/release if it can be done without risk. Water spray may be useful in minimizing or dispersing vapors and cooling equipment exposed to heat and flame. Avoid spreading burning liquid with water used for cooling purposes.

**SECTION IX - PHYSICAL DATA**

**APPROXIMATE BOILING POINT (DEG F):** >200

**SPECIFIC GRAVITY (68 F):** >1

**RELATIVE EVAPORATION RATE (ESTIMATED):** <1

**VAPOR PRESSURE @20C mmHg (CALCULATED):** <1

**PER CENT VOLATILE:** NONE

**FLASH POINT (TCC, DEG F):** >300

**PER CENT SOLUBILITY IN WATER:** NEGLIGIBLE

**SECTION X - OTHER REGULATORY DATA****SARA**

**SECTION 302:** NONE

**SECTION 311 & 312:** ACUTE

**SECTION 313:** See Section LI

**HMIS**

Health: 1

Flammability: 0

Reactivity: 0

**TSCA**

All components are in full compliance with the TSCA inventory.

**CALIFORNIA PROPOSITION 65**

NOT LISTED

**RCRA**

Waste material would be a D002

**CERCLA**

ZINC CHLORIDE RQ: 1000 LBS.

**CARCINOGENICITY:**

NOT LISTED with NTP or IARC

**NOTICE**

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